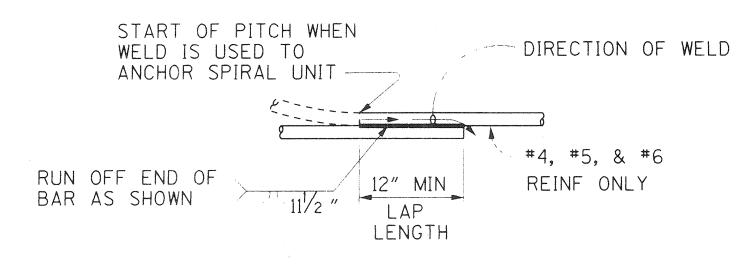


- 1. BUTT WELD TO BE MADE FIRST.
- 2. BUTT WELD TO BE MADE IN FLAT OR HORIZ POSITION.
- 3. LAP BAR TO BE CENTERED ON SPLICE.
- 4. FLARE WELD TO BE MADE IN DIRECTION SHOWN.
- 5. LAP BAR EQUAL SIZE TO SPIRAL BAR.

## VEE GROOVE WELDED SPLICE



NOTE:

FLARE WELD TO BE MADE IN DIRECTION SHOWN

WELDED LAP SPLICE AND ANCHOR

SAME SIZE, SPACING AND MATERIAL AS SPIRAL SHOWN ON PLANS

CJP

INDIVIDUAL HOOPS, MADE CONTINUOUS WITH 100% PENETRATION WELDS, MAY BE SUBSTITUTED FOR SPIRALS.

BUTT WELDED CONTINUOUS HOOP

BAR SPIRAL SPLICE & SPIRAL ANCHOR AND HOOP DETAIL

NO SCALE

