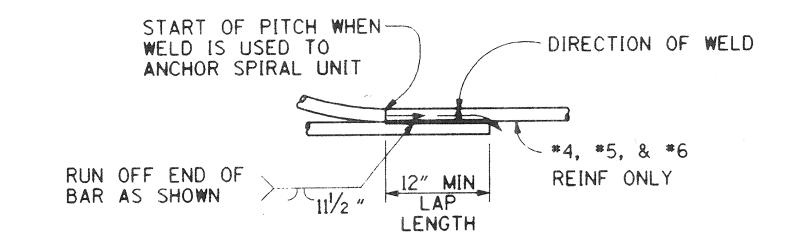
NOTES:

- 1. BUTT WELD TO BE MADE FIRST.
- 2. BUTT WELD TO BE MADE IN FLAT OR HORIZ POSITION.
- 3. LAP BAR TO BE CENTERED ON SPLICE.
- 4. FLARE WELD TO BE MADE IN DIRECTION SHOWN.
- 5. LAP BAR EQUAL SIZE TO SPIRAL BAR.

VEE GROOVE WELDED SPLICE



FLARE WELD TO BE MADE IN DIRECTION SHOWN

SAME SIZE, SPACING AND MATERIAL AS SPIRAL SHOWN ON PLANS-

INDIVIDUAL HOOPS, MADE CONTINUOUS WITH 100% PENETRATION WELDS, MAY BE SUBSTITUTED FOR SPIRALS.

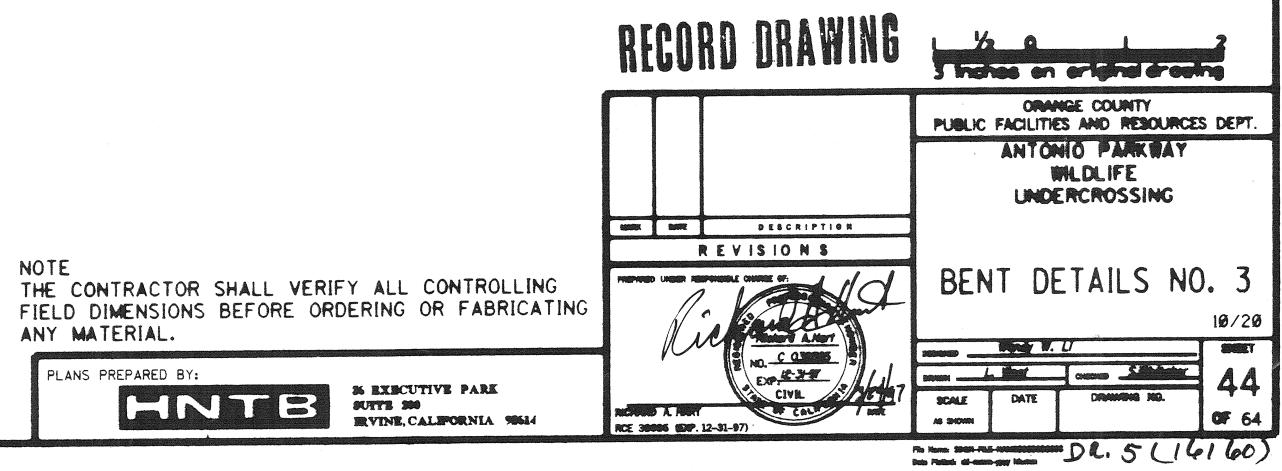
BUTT WELDED CONTINUOUS HOOP

WELDED LAP SPLICE AND ANCHOR

BAR SPIRAL SPLICE & SPIRAL ANCHOR AND HOOP DETAIL

NOT TO SCALE

DR. 5 (16160) Sheet 44 Of 64



PLANS PREPARED BY: 36 EXECUTIVE PARK SUITE 300 ERVINE, CALIFORNIA 98614 HNTB

NOTE
THE CONTRACTOR SHALL VERIFY ALL CONTROLLING